

Product sheet MEK-3000 TwinTorque™

Rotating Consistency Transmitter

FEATURES

- Rotating shear-force measurement with improved force-balance principle
- Versatile
- Single-phase power supply, small pipe connections
- Small and light, pre-calibrated at delivery
- Reliable, smart, and compact construction

BENEFITS

- Excellent accuracy and repeatability, no hysteresis; ideal for critical applications
- Can be used for almost all types of consistency measurements
- Low installation cost
- Easy installation, quick start-up
- Low maintenance, self-diagnostic

GENERAL / BACKGROUND

The MEK-3000 TwinTorque takes in-line, rotating, consistency measurement state-of-the-art to a new level. Combining the most robust measuring method with the unique TwinTorque technology results in unrivalled performance in a format providing significantly reduced installation and maintenance costs. The transmitter is supplied by single-phase power via the Communication Platform (CPM). In new installations the small flange version yields minimized pipe connections, while the large flange version fits to the conventional studs and measuring vessels.

The versatility of the MEK series is retained with the new MEK-3000. Hence, it can be optimized for every application in the entire process; from the blow line after the digester, in screening and washing stages, and in the bleach plant through the machine chest. Its total flexibility is accompanied with ultra-high measurement precision with a construction providing extreme compactness, minimized maintenance requirements, and longer life time.



The MEK-3000 is operated using the CPM, which ensures compatibility with present and future communication interface requirements, from analogue output with HART® to field buses.

The MEK-3000 is the fifth generation of rotating transmitters from BTG, and is based on the successful and widely proven MEK rotating transmitters, sold in more than 30,000 units. Bringing BTG's unsurpassed experience and success with rotating consistency measurement together with the TwinTorque technology thus creates new opportunities in consistency measurement and control.



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BTG reserves the right to make technical improvements



MEASURING PRINCIPLE / MEASUREMENT

Rotating consistency measurement is based on measuring the reaction torque (or shear-force) from a sensing element, which has a strong physical relation to the fiber consistency. The accepted technology comprises a double-shaft system with an outer hollow-shaft (1) and an elastically connected inner (measuring) shaft (2) on to which the sensing element (3) is attached. The outer shaft is driven by a motor, and for achieving long-term stability and minimum sensitivity to disturbances, a feed-back system counterbalances the reaction torque at the sensing element keeping the measuring shaft in a controlled position within the hollow-shaft.

The MEK-3000 TwinTorque takes advantage of an improved system following the principle of forcebalance (patented). A so-called direct drive of the sensing element is achieved by applying a second motor for driving the measuring shaft and sensing element attached to it. The two motors are driven individually but at exactly the same rpm, with a controlled angular displacement, measured by optical encoders (4). Exploiting the total controllability and perfect relationship between the torque and current of the motors (5,6), which are of brushless permanent magnet type, results in extreme precision and accuracy in the torque – and consistency – measurement.

APPLICATION EXAMPLE

Typical control loop for consistency control, using the MEK-3000 TwinTorque™:





1 Outer shaft

2 Inner (measuring) shaft

3 Sensing element

4 Optical encoders

5 Motor on outer shaft

6 Motor on inner shaft (for consistency measurement)

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TECHNICAL DATA / SPECIFICATIONS

GENERAL			
Туре	MEK-3000 in-line,		
	rotating, consistency	Alarms and diagnostics	Motor and electronics
	transmitter for pulp suspensions	•	supervision, high/low
Manufacturer	BTG Instruments AB,		temperature and load
Manufacturer	Säffle, Sweden	lleer interfees	levels, etc.
Measuring principle	Rotating shear force	User interface	Illuminated display and keypad on the CPM
	measurement	Mounting	Mounted to the pipe
Consistency limits	1 – 16% fiber consistency		through a measuring
Repeatability	σ = 0.002% Cs		vessel or a weld-in stud
Flow limits	0.5 - 5 m/s [1.6 - 16.4 fps]		depending on pipe size
	depending on application		and transmitter flange type
Process Pressure	PN16 (16 bar at 20 °C,[230 psi] at [68 °F] with	Transmitter flange	type
	Ø270 mm flange	Ø180 mm	Min 200 mm [8"] pipe
	PN25 (25 bar at 20 °C,		using weld-in stud or
	[360 psi at 68 °F] with		saddle
Madla tanan antana	Ø180 mm flange	Ø270 mm	100-250 mm [4-10"] pipe
Media temperature	Min. 15 °C [60 [°] F] Max. 120 °C [248 °F]		using measuring vessel,
Ambient temperature	Max. 50 °C [122 °F]		min 300 mm [12"] using weld-in stud
·	without cooler	Communication	For information about the
	Max. 60 °C [140 °F] with	platform	CPM, including input and
	cooler		output signals, see the
Material wet parts	Stainless steel equiv. to EN 1.4404/ASTM 316L		CPM product sheet
	or Avesta 254 SMO	Electrical connection	PS2026 100-240±10% VAC,
	depending on application		50/60 Hz, Single phase.
Protective rating	Equivalent to IP65,		One connection to the
	NEMA4x		CPM for both power
Weight	15 kg [33 lb] with Ø180 mm flange		supply and
	19 kg [42 lb] with	Power consumption	communication Maximum 320 VA
	Ø270 mm flange	SAFETY & DIRECTIVE	
Functions:	-	EU-directives	
Calibration sets	Four separate calibration		
	sets, individually	Designed in accordance with relevant CE standards.	
	programmable, and	Quality Assurance	
	externally controllable using a binary-coded	Quality-assured in accordance with ISO 9001.	
	switch		

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